



## DUPLEX MODULAR STACK MOUNTED "Q" SERIES MEDICAL AIR SYSTEMS 7.5 THROUGH 20 HP

The EMSE CORPORATION continuous duty Medical Air system is a packaged NFPA 99 and NEC compliant assembly featuring 100% oil-less air compressors, U.L. listed control cabinet, ASME receiver and the accessories required to meet and exceed the current code requirements. All components are piped and wired to single-point service connections. The only field connections are air intake, air discharge and power at the control panel. All interconnecting piping and wiring is complete and tested prior to shipment. Liquid tight conduit, fittings and junction boxes are provided for all control and power wiring.

**After testing the system will be separated into 34" modules for ease of installation.**

The medical air compressors are oil-less, reciprocating, air-cooled design. The air compressors feature a cast iron crankcase, teflon-composite rings, sealed bearings, stainless steel valves and non-asbestos gaskets. **No oil is used in operation of the compressors. The discharge air is 100% oil-free.** Cooling is provided by a fan compressor pulley with a shroud.

Compressors are V-belt driven by 3 phase, 60 cycle, 1750 RPM, NEMA design B motors.

The system includes an ASME receiver rated for 200 PSI MWP service. The tank is equipped with a pressure gauge, safety relief valve, 3 way by-pass, gauge glass and automatic drain with manual override.

Also included are compressor check valves, safety relief valves, intake and discharge flexible connectors, solenoid unloaders, isolation valves, high discharge temperature shut-down switches, pressure control switches and a shut-off cock for gauge and switches.

The system includes a UL listed control panel in a NEMA 12 enclosure. The panel includes the following for **each** pump: externally operable circuit breaker with a door interlock, control circuit transformer with fused primary and secondary coils, H-O-A switch, run light, hour meter and magnetic starter with 3 leg overload protection and reset switch. The panel is equipped with a multiple position selector switch for selection of normal operation (automatic alternation) or manual selection of lead and lag pumps if one of the pumps is taken out of service due to scheduled maintenance.

Local audible and visual alarms are provided per NFPA 99 for compressor thermal malfunction and "Backup in use". The alarms include indicating lights and a horn. Thermal malfunction shut-down is provided with a manual reset. The audible alarm can be cancelled with the "Silence" button. The visual alarm remains energized until the problem is corrected. Each alarm function includes dry



contacts for connection to the master alarm. All control and alarm functions remain energized while any compressor remains electrically on-line.

Field adjustable control switches are pre-set to operate the lead compressor between 80 PSIG and 100 PSIG. The lag compressor will automatically start at 75 PSIG if the lead compressor fails to operate.

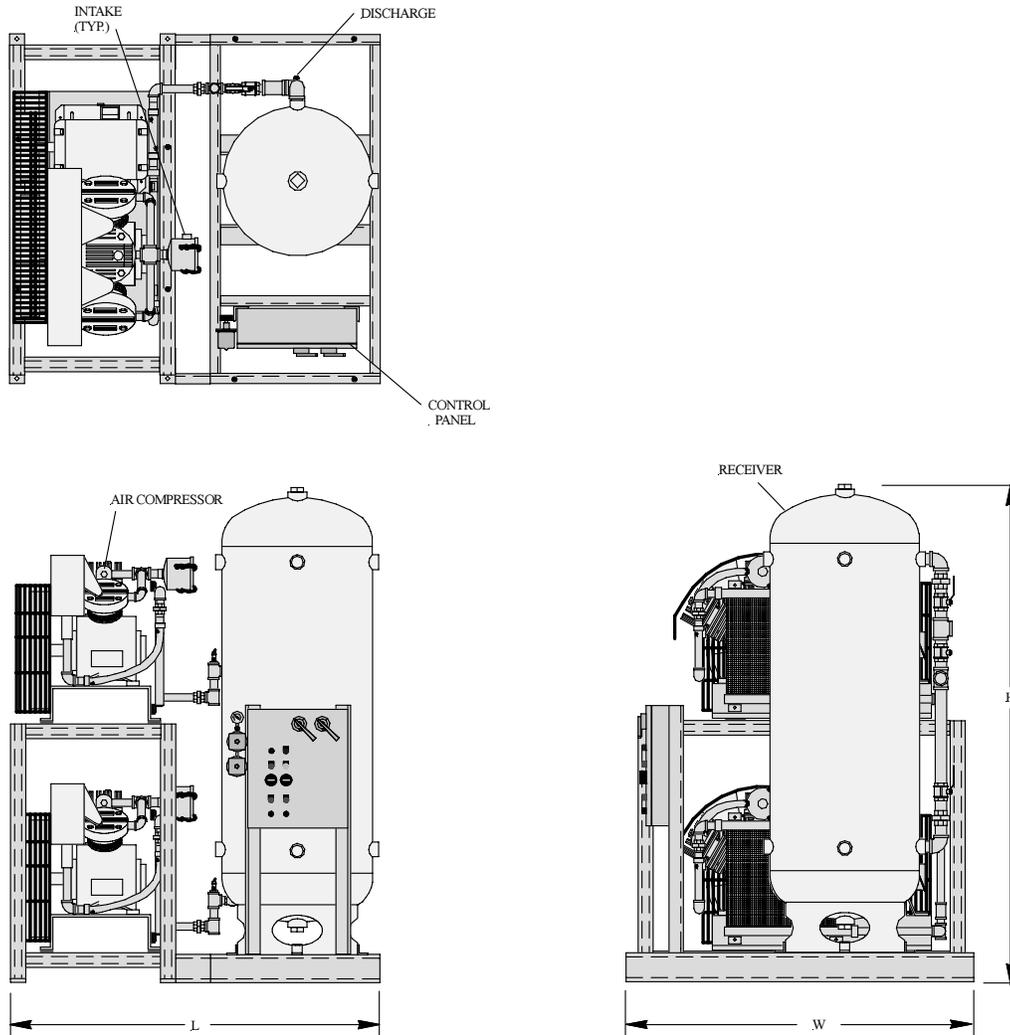
The Medical Air system is guaranteed by the manufacturer for a period of 12 months from the date of start-up or 18 months from the date of shipment (whichever comes first) against defects in design, materials, or construction.

### Optional System Accessories

(only checked options will be supplied)

- "Dura-coat" rust protection receiver lining
- Galvanized receiver
- Air-cooled aftercoolers
- Dual medical air treatment system with refrigerated air dryers
- Dual medical air treatment system with desiccant air dryers

# DUPLEX MODULAR STACK MOUNTED "Q" SERIES MEDICAL AIR SYSTEMS 7.5 THROUGH 20 HP LAYOUT AND PERFORMANCE TABLE



System Model Number	Horsepower		Capacity SCFM (Each Pump)		Disch. Conn.	Tank (Gal.)	Dimensions, In.			Weight Lbs.
	Each	Total	50 PSIG	100 PSIG			L	W	H	
3DOQ7.5MS120	7.5	15	32.5	28.5	1"	120	70	65	94	2450
3DOQ10MS120	10	20	40.8	36.3	1"	120	70	65	94	2530
3DOQ15MS120	15	30	58.3	51.0	1"	120	70	65	94	2980
3DOQ20MS200	20	40	75.0	65.1	1.5"	200	74	65	94	3420

### Power Requirements:

(Two) \_\_\_\_\_ HP Motors, 3 Phase 60 Hertz     208 v     230 v     460 v